

4. (New) The aluminum sheet material of claim 1, wherein the aluminum sheet material is resistant to impact energy and excellent in bending property.

5. (New) The aluminum sheet material of claim 1, wherein the aluminum sheet material has a tensile strength of 253 to 303 MPa.

6. (New) The aluminum sheet material of claim 1, wherein the aluminum sheet material has a proof strength of 140 to 177 MPa.

7. (New) The aluminum sheet material of claim 1, wherein the aluminum sheet material has an elongation of 21.8-24.8%.

8. (New) The method of claim 2, wherein the percent reduction is 98% or above in the production of the aluminum sheet material for automobiles.--

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